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thick (preferably 50 to 200 microns) and can be manufactured using techniques known to one skilled in the art. It is also possible to construct membrane 110 using multiple layers from the same material or from different suitable materials. Membrane 110 can be attached to substrate 130 using a suitable adhesive, ultra-sonic bonding, oxygen plasma surface treatment or any other suitable techniques known to one skilled in the art.

Enclosed cavity 120, formed between substrate 130 and membrane 110, is fluid tight and coupled via a fluid channel 140 to one or more fluid pumps (not shown in FIG. 1A). Note that the pump(s) can either be internal or external with respect to a touch screen assembly incorporating button array 100.

A suitable button fluid can be used to inflate exemplary cavity 120. To minimize optical distortion, the refractive 15 index of the button fluid should be substantially similar to that of substrate 130 and also membrane 110. Depending on the application, suitable fluids include water and alcohols such isopropanol or methanol. It may also be possible to use an oil-based fluid such as Norland's index matching liquid 20 (IML) 150 available from Norland Products of Cranbury, N.J.

Referring now to FIG. 1B, when button array 100 needs to be activated, i.e., raised or in other words inflated, fluid pressure inside cavity 120 is increased thereby causing membrane portion 110a to be raised. In this example which is suitable for a handheld device, cavity 120 has a cavity diameter of approximately 5 mm and membrane 110 is approximately 100 micron thick. Conversely, when button array 100 needs to be deactivated, fluid pressure inside cavity 120 is decreased thereby causing cavity 120 to deflate and membrane portion 30 110a to return to its original flat profile. It is contemplated that a button fluid pressure of approximately 0.2 psi and a button fluid displacement of about 0.03 ml should be sufficient to raise membrane (button) portion 110a by about 1 mm.

FIG. 2 shows a cross-sectional view of one embodiment of a touch sensitive display assembly comprising button array 100 of the present invention located on top of a touch display which includes a touch sensing layer 260 and a display screen 280. In this embodiment, button array 100 includes multiple cavities 220a, 220b, 220c and corresponding membrane portions 210a, 210b, 210c. Button array 100 is located just above touch sensing layer 260. Although FIG. 2 shows button array 100 in contact with touch sensing layer 260, it may be possible for a gap to exist between array 100 and sensing layer 260. The gap may optionally be filled with a suitable flexible 45 solid or fluid material.

It is also possible for display screen **280** to include sensors that provide input capability thereby eliminating the need for sensing layer **260**. For example, an LCD with embedded optical sensors both touch screen and scanner functions was 50 announced in a 2007 press release by Sharp Electronics of Japan.

FIG. 3A is a cross-sectional view of another embodiment of a touch sensitive display assembly of the present invention wherein a touch sensing layer 360 and a display screen 380 of 55 the touch sensitive display are separated. Button array 100 includes multiple cavities 320a, 320b, 320c and corresponding membrane portions 310a, 310b, 310c. In this embodiment, button array 100 is sandwiched between a flexible touch sensing layer 360 and display screen 380. As a result, 60 raising membrane portions 310a, 310b, 310c results in the raising of sensing layer portions 360a, 360b, 360c, respectively.

FIG. 3B is a cross-sectional view of a variation of the touch sensitive display assembly of FIG. 3A wherein two or more 65 cavities are inflated, a contiguous portion of touch sensing layer 360 is raised. In this embodiment, button array 100 is

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also sandwiched between touch sensing layer 360 and display screen 380. When cavities 320d, 320e are inflated, corresponding membrane portions 310d, 310e are raised, thereby causing the raising of sensing layer portions 360d, 360e. In addition, raising membrane portions 310d, 310e also results in the raising of touch sensing layer portion 360f located between sensing layer portions 360d, 360e.

FIG. 4 is a cross-sectional view illustrating yet another embodiment of a touch sensitive display assembly wherein the entire touch screen is made from flexible material(s). Hence, the touch screen includes a flexible touch sensing layer 460 and a flexible display screen 480. Button array 100 includes one or more cavities 420a, 420b, 420c and corresponding membrane portions 410a, 410b, 410c. In this embodiment, button array 100 is located below display screen 480.

As discussed above, button array 100 and sensing layer 460 may be attached directly to each other or array 100 and layer 460 may be operatively coupled to each other via a suitable intermediate solid or fluid material.

FIGS. 5 and 6 are top views showing a button array 500 and an exemplary touch screen 600 which can be combined to form an exemplary input and output (I/O) user interface suitable for telecommunication applications. While the following description uses the 14-key telephone-based keypad of FIG. 5, the present invention is also applicable to many other non-telecommunication applications.

Button array 500 includes cavities 520a, 520b, 520c, 520d, 520e, 520f, 520g, 520h, 520k, 520m, 520n, 520p, 520q, 520r, while touch screen 600 is configured to able to display a set of corresponding input keys 620a, 620b, 620c, 620d, 620e, 620f, 620g, 620h, 620k, 620m, 620n, 620p, 620q, 620r. In this example, cavities 520a, 520b, 520c ... 520r are overlaid on corresponding input keys 620a, 620b, 620c ... 620r, using the exemplary techniques described above for the embodiments of FIGS. 2, 3A, 3B, 4.

As shown in FIG. 5, button array 500 is coupled to fluid pumps 572, 576. A fluid reservoir 574 is located between fluid pumps 572, 576. Suitable commercially available fluid pumps include pump #MDP2205 from ThinXXs Microtechnology AG of Zweibrucken, Germany and also pump #mp5 from Bartels Mikrotechnik GmbH of Dortmund, Germany.

Button array 500 is coupled to inflating fluid pump 572 and deflating fluid pump 576 via inlet fluid channel system 592 and outlet fluid channel system 596, respectively. In this example, fluid channel systems 592, 596 vary in width, i.e., wider in width nearer pumps 572, 576, in order to ensure fluid pressure and flow uniformity, in a manner similar to a human circulatory system.

Although the techniques discussed are applicable to many embodiments of the present invention, including the embodiments of FIGS. 2, 3A, 3B, 4, for this discussion, reference is made to the embodiment of FIG. 2. For ease of explanation, in the following discussion, all cavities 520a, 520b, 520c . . . 520r are inflated and deflated at the same time. Note that in some implementations, depending in the specific applications, cavities, e.g., cavities 520a, 520b, 520c . . . 520r, can be inflated and/or deflated individually, in subsets and/or as a complete set.

In this embodiment, inflating pump 572 is activated for a pre-determined period of time whenever cavities 520a, 520b, 520c...520r need to be inflated. Note that deflating pump 576 remains "off" during inflation of cavities 520a, 520b, 520c...520r. As a result, pump 572 is able to transfer fluid from fluid reservoir 574 to cavities 520a, 520b, 520c...520r, until the required fluid pressure is accomplished. Inflating pump 572 is now deactivated, and both pumps 572, 576 are